

## Installation, Operating and Maintenance Instructions Supplement

10/2.5.1.D Rev. 0

# **AEROFLOW SUPPLEMENT Special Up-seating Flow to Open Mini-P**

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### INSTALLATION

#### **CAUTION!**

All warnings from valve IOM must be followed.

NOTE: Refer to Fig. 1 for installation.

- 1. Install seat gasket (504b) into valve body (306).
- 2. Install valve plug (502) into cage liner (600) and install roll pin (505) as shown.
- 3. Install valve plug (502) and cage liner (600) into valve body (306).
- 4. Install gasket (504a), seat (503) and bonnet gasket (305).
- 5. Complete the bonnet (302) installation as stated in the valve IOM.

#### **MAINTENANCE**

- 1. During routine maintenance check the seating surface of the valve plug seat (503) and the plug (502). Replace/Repair as needed.
- 2. To replace the valve plug (502), tap out the roll pin (505), and replace with new.
- 3. The valve IOM should be followed for all operating and maintenance procedures.

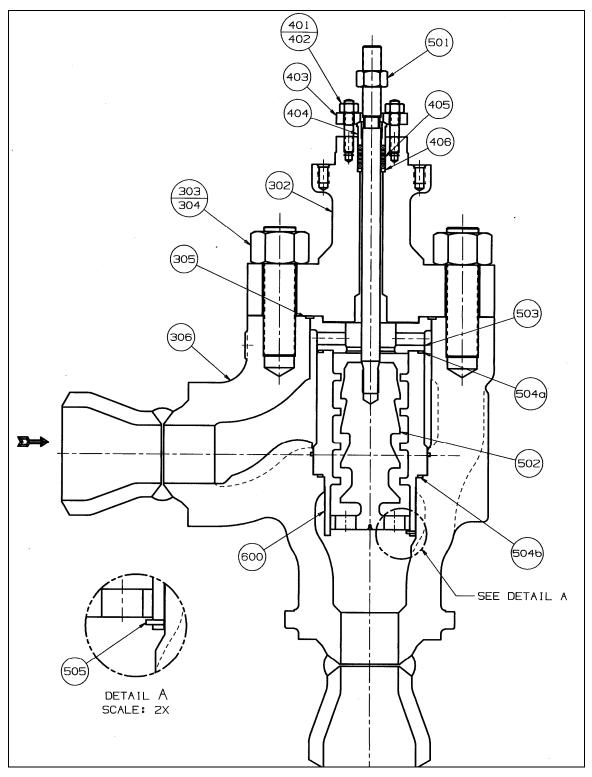


Figure 1 - Special Upseating FTO Mini-P