

D-SERIES CONTROL VALVE

SIZES 2" - 16" (PN 50 - 400) ANSI CLASS 150# to 1500# (PN 16 - 250)

- High Flow Capacities promote reduced body velocity and reduce pressure loss
- Balanced Plug Design provides smooth high pressure control
- Multiple Cage Options for maximum versatility
- Cup Seal with three times the wear surface of competitive valves for long-lasting leak tight seal
- Hardened/Stainless Steel Trim provides twice the service life of 316 stainless trim
- **Tighter Shutoff** design provides exceptional performance up to Class V
- Temperature Rating up to 1,000F (538°C)
- Ultra Compact Actuators install in tight spaces
- Yoke Lock Nut guarantees easy disassembly

MATERIALS

- Carbon Steel Standard WCC, -20°F to +800°F (-28.9°C to +426.7C), Optional LCC, -50°F to 800°F (-45.5C to +427°C)
- 316 Stainless Steel (CF8M)
- Chrome Moly Steel (WC9)

APPLICABLE INDUSTRY STANDARDS

See Control Valve Handbook - Reference Section on Page 195

APPLICATION DATA

- Control systems for Power, Chemical, Petrochemical, Pulp and Paper, Food, & other industries
- HVAC systems
- Feedwater and fuel system controls in boiler rooms
- Packaged systems (OEM) such as heat exchangers, water purification systems & vaporizers, metal cleaning and plating

OPTIONS

- Multi-Spring, Single-Spring, & Piston Actuators Available
- Threaded, Socketweld, Flanged, Buttweld End, and RTJ Connections
- Positioners (Pneumatic/Electronic/Digital)
- Two-Stage Noise and Cavitation Reducing Trim
- Reduced Flow Cages (0.8, 0.6, 0.4 Factor)
- Alternate Packing sets for Severe Service
- High Temperature Trim

D-SERIES CONTROL VALVE Dimensions & Weights

						0 20002		nulles (III					
	THD		Ra	ised Face	e (A)			1	В			C	
Size	NPT	150	300	600	900	1500	150	300	600	900	1500	150 ~ 1	L500
2	11.26	10.0	10.51	11.26	14.76	14.76	2.76	2.76	2.76	2.87	2.87	8.84	1
(50)	(286.0)	(254)	(267)	(286)	(375)	(375)	(70)	(70)	(70)	(73)	(73)	(224	5)
2½ (65)	-	-	-	-	-	-	-	-	-	-	-	-	
3		11.732	12.52	13.27	17.36	18.11	3.54	3.54	3.54	30.54	3.77	11.14	
(80)	-	(298)	(318)	(337)	(441)	(460)	(90)	(90)	(90)	(90)	(96)	(283)	
4		13.86	14.49	15.51	20.11	20.86	3.94	3.94	3.94	4.64	5.31	11.89	
(100)	-	(352)	(368)	(394)	(511)	(530)	(100)	(100)	(100)	(118)	(135)	(302)	
6		17.76	18.62	20.0	28.11	30.23	5.91	5.91	5.91	6.77	7.28	14.1	0
(150)	-	(451)	(473)	(508)	(714)	(768)	(150)	(150)	(150)	(172)	(185)	(358	3)
8		21.34	22.36	24.02	35.98	38.26	7.60	7.60	7.60	8.66	9.50	16.7	8
(200)	-	(543)	(568)	(610)	(914)	(972)	(193)	(193)	(193)	(220)	(241)	(426	5)
			Raisec	l Face (A)					В			C	
												150 ~ 300	600
10		26.5	27.9	29.6			9	.7	9.3			22.7	23.0
(254)	-	(673)	(708)	(752)	-	-	(24	45)	(235)	-	-	(576)	(586)
12		29.0	30.5	32.2				10.6				23.9	24.0
(305)	-	(737)	(775)	(819)	-	-		(270)		-	-	(606)	(611)
16		40.0	41.6	43.6			13.2	13.6	13.8			23.	5
(406)	-	(1016)	(1057)	(1108)	-	-	(334)	(344.5)	(350)	-	-	(599))

"A", "B" and "C" DIMENSIONS inches (mm)⁽¹⁾

(1)_{NPT Available in 2" only.}

	"A", "B" and "C" DIMENSIONS inches (mm)												
			Butt We	ld End (A	A)				В			С	
Size	NPT	150	300	600	900	1500	150	300	600	900	1500	150 ~ 1500	
2			11.25			.80	2.76	2.76	2.76	2.87	2.87	8.8	
(50)			(286)		(3	75)	(70)	(70)	(70)	(73)	(73)	(224	.5)
2½ (65)	-	-	-	-	-	-	-	-	-	-	-	-	
3 (80)	-		13.26 (337)			.11 60)	3.54 (90)	3.54 (90)	3.54 (90)	30.54 (90)	3.77 (96)	11.14 (283)	
4 (100)	-		15.50 (394)		20.90 (530)		3.94 (100)	3.94 (100)	3.94 (100)	4.64 (118)	5.31 (135)	11.8	
6 (150)	-		20.00		30	.23 68)	5.91 (150)	5.91 (150)	5.91 (150)	6.77 (172)	7.28 (185)	14.10 (358)	
8 (200)	-		24.00 (610)		32	.75 32)	7.60 (193)	7.60 (193)	7.60 (193)	8.66 (220)	9.50 (241)	(558) 16.78 (426)	
			Butt We	eld End (<i>A</i>	A)				В			C	
												150 ~ 300	600
10 (254)	-	29 (75		29.6 (752)	-	-	9. (24	7* 45)	9.3 (235)	-	-	22.7 (576)	23.0 (586)
12 (305)	-	32 (81		32.2 (819)	-	-		10.6* (270)		-	-	23.9 (606)	24.0 (611)
16 (406)	-	43 (11		43.6 (1108)	-	-	13 (34		13.8 (350)	-	-	23. (599	

*Designs vary to meet required Cv s

D-SERIES CONTROL VALVE Dimensions & Weights

"A", "B" and "C	' DIMENSIONS inches (mm)

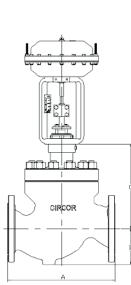
			Ring typ	oe joint (A))				В				С	
Size	NPT	150	300	600	900	1500	150	300	600	900	1500	150~300	600	150 ~ 1500
2 (50)		10.50 (267)	11.14 (283)	11.37 (289)	14.88 (378)	14.88 (378)	2.76 (70)	2.76 (70)	2.76 (70)	2.87 (73)	2.87 (73)	-	-	8.84 (224.5)
2½ (65)	-	-	-	-	-	-	-	-	-	-	-	-	-	-
3 (80)	-	12.244 (311)	13.12 (334)	13.40 (340)	17.50 (444)	18.22 (463)	3.54 (90)	3.54 (90)	3.54 (90)	30.54 (90)	3.77 (96)	-	-	11.14 (283)
4 (100)	-	14.37 (365)	15.10 (384)	15.62 (397)	20.23 (514)	21.00 (533)	3.94 (100)	3.94 (100)	3.94 (100)	4.64 (118)	5.31 (135)	-	-	11.89 (302)
6 (150)	-	18.26 (464)	19.25 (489)	20.11 (511)	28.22 (717)	30.50 (774)	5.91 (150)	5.91 (150)	5.91 (150)	6.77 (172)	7.28 (185)	-	-	14.10 (358)
8 (200)	-	21.90 (556)	23.00 (584)	24.13 (613)	36.10 (917)	38.70 (982)	7.60 (193)	7.60 (193)	7.60 (193)	8.66 (220)	9.50 (241)	-	-	16.78 (426)
10 (254)	-	27.0 (686)	28.5 (724)	29.7 (755)	-	-	-	.7 45)	9.3 (235)	-	-	22.7 (576)	23.0 (586)	-
12 (305)	-	29.5 (750)	31.1 (791)	32.4 (822)	-	-		10.5 (270)		-	-	23.9 (606)	24.0 (611)	-
16 (406)	-	40.5 (1029)	42.2 (1073	43.7 (1111)	-	-	13.2 (344)	13.6 (344.5)	13.8 (350)	-	-	23.5 (599)		-

"D" DIMENSIONS inches (mm)

Size	M42 (ST 6135)	(ST 6135) (ST 6160)			M155 (ST 6175)			
	STROKE 1.4" (35 mm)	STROKE 1.6" (40 mm)	STROKE 2.4" (60 mm)	STROKE 2.4" (60 mm)	STROKE 4" (100 mm)			
2 (50)	14.8 (376)	16.0 (406)	16.8 (426)	19.2 (489)	TBD			
2½ (65)	-	-	-	-	-			
3 (80)	-	- 14.5 - (446)		19.2 (489)	TBD			
4 (100)	-	-	14.5 (446)	19.2 (489)	TBD			
6 (150)	-	-	-	-	TBD			
8 (200)	-	-			26.6 (675)			
10 (254)	-	-	-	-	26.6 (675)			
12 (305)	-	-	-	-	26.6 (675)			
16 (406)	-		-	-	26.6 (675)			
Weight Pounds (Kg)	11.0 (5)	27.5 (12.5)	33.0 (15)	122.0 (55)	165.0 (75)			

ſ	
D	

Multi-Spring Actuator M155 100 mm Stroke

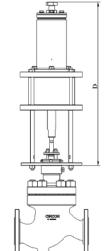


Multi-Spring Actuator Standard

"D" DIMENSIONS	inches	(mm)
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· · ·								
SI.No	Actuator model	Dimesion 'D' mm (Inch)	Weight Kg (lbs)					
1	P25	561 (22.1)	28 (61.7)					
2	P50	777.5 (30.6)	57 (125.6)					
3	P75	1014 (39.9)	107 (235.9)					
4	P150	1098 (43.2)	205 (451.9)					
5	P200	1139 (44.8)	328 (723.1)					

1. Weights are approximate 2. Weights are only for actuator-assembly



Piston Actuator

D-SERIES CONTROL VALVE Dimensions & Weights⁽¹⁾ - Pounds (kg)²⁾⁽³⁾

Sino	THD		Raise	ed Face	Body	
Size	NPT ⁽¹⁾	150	300	600	900	1500
2	50.7	50.7	58.2	61.7	119.0	119.0
(50)	(23.0)	(23.0)	(26.4)	(28.0)	(54.0)	(54.0)
2½ (65)	-	-	-	-	-	-
3		105.4	117.3	123.0	204.2	243.6
(80)	-	(47.8)	(53.2)	(55.8)	(92.6)	(110.5)
4		158.7	176.4	201.7	333.75	403.0
(100)	-	(72)	(80)	(91.5)	(151.4)	(182.8)
6		275.6	326.3	395.1	577.4	843.9
(150)	-	(125)	(148)	(179.2)	(261.9)	(382.8)
8		553.8	603.6	816.8	1021.6	1469.4
(200)	-	(251.2)	(273.8)	(370.5)	(463.4)	(666.5)
10		683	877	1281		
(254)	-	(310)	(398)	(581)	-	-
12		1032	1327	1847		
(305)	-	(468)	(602)	(838)	-	-
16		1656	2277	3084		
(406)	-	(751)	(1033)	(1399)	-	-

0:		Ring T	ype Join	t Body		
Size	150	300	600	900	1500	
2 (50)	51.6 (23.4)	59.5 (27.0)	62.2 (28.2)	120.2 (54.5)	120.2 (54.5)	
2½ (65)	-	-	-	-	-	
3 (80)	107.6 (48.8)	120.6 (54.7)	124.1 (56.3)	205.7 (93.3)	245.8 (111.5)	
4 (100)	161.6 (73.3)	182.3 (82.7)	202.6 (91.9)	335.5 (152.2)	405.4 (183.9)	
6 (150)	277.8 (126.0)	332.6 (150.9)	397.0 (180.1)	578.7 (262.5)	848.1 (384.7)	
8 (200)	558.2 (253.2)	612.9 (278.0)	820.1 (372.0)	1026.3 (465.5)	1480.2 (671.4)	
10 (254)	690 (313)	888 (403)	1285 (583)	-	-	
12 (305)	1043 (473)	1343 (609)	1852 (840)	-	-	
16 (406)	1669 (757)	2299 (1043)	3093 (1403)	-	-	

		Butt V	eld Enc	l Body		
Size	150	300	600	900	1500	
2 (50)		51.4 (23.3)			6.6 9.3)	
2½ (65)	-	-	-	-	-	
3 (80)		98.3 (44.6)	185.2 (84.0)			
4 (100)		148.2 (67.2)	31 (14	6.1 3.4)		
6 (150)		298.7 (135.5)		647.5 (293.7)		
8 (200)		704.8 (319.7)		1015.0 (460.4)		
10 (254)	80 (36		_	1049 (476)	-	
12 (305)	1199 (544)		-	1572 (713)	-	
16 (406)	204 (92		-	2635 (1195)	-	

1. NPT available in 2" only

2. Weights are approximate

3. Weights are only for body sub-assembly

D-SERIES CAGE DESIGN (OPTIONS)

Interchangeable trim and cages offer maximum versatility in flow control applications. Cage variations include:

- Reduced trim which provides capacities of 80%, 60% or 40% of full trim capacity. This feature can be used to control • valves body velocities, to plan for future flow expansion, or to correct for oversized conditions.
- Les-Cav cage effectively prevents any valve trim damage due to valve cavitation in either a single-stage or two-stage construction.
- Les-Sonic cage effectively reduces noise at the source in either a single-stage or two-stage construction.



STANDARD CAGE

The full ported, standard cage provides maximum flow with minimum pressure drop. The inherent linear or equal percent flow characteristic provides excellent low flow control, high rangeability and maximum Cv per inch.

REDUCED TRIM CAGE

This optional cage reduces the maximum Cv and flow to 80%, 60% or 40% of the normal, full port valve. Used to provide body velocity control, future flow expandability, or to correct for oversized valve conditions





ANTI-CAVITATION CAGE

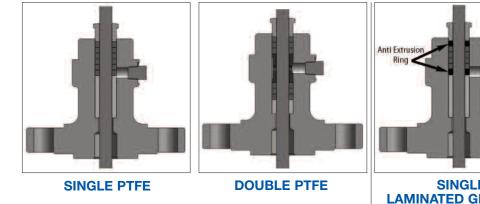
The Les-Cav cage controls the effects of valve cavitation, with single or dual stages, providing a normal valve/trim life expectancy in cavitating conditions. Diametrically opposed holes increase the valves cavitation index (Kc) and direct impinging flow to the center of the cage, preventing mechanical trim/body damage.

NOISE REDUCING CAGE

The Les-Sonic cage is designed to reduce fluid generated noise up to 15 - 20 dBA, with single or dual stages, in steam, gas or any compressible fluid service. When used in conjunction with a Les-Sonic silencing orifice, noise attenuation of greater than 20 dBA can be achieved.

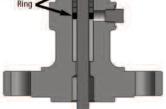
Single Stage / 2 Stages



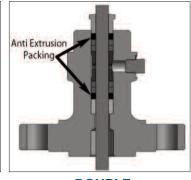


Braided PTFE V-ring packing provides the most maintenance free stem seal manufactured from the purest PTFE varns with an Aramid core. Maximum service temperature is 428°F (220°C).

PACKING CONFIGURATIONS



SINGLE LAMINATED GRAPHITE



DOUBLE LAMINATED GRAPHITE

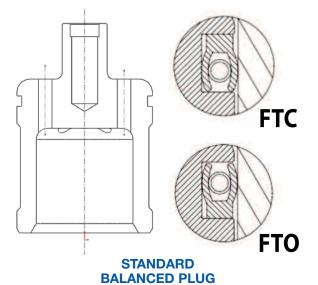
Precision die-cut laminated graphite rings provide a reliable, tight stem seal to operating temperatures of 1000°F (538°C)

D-SERIES TRIM MATERIAL SELECTION

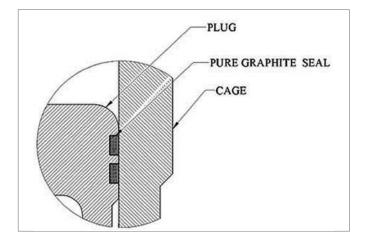
Balanced Plug design allows line pressure under the plug to build up above the plug, effectively cancelling out any unbalanced stem force due to pressure. In addition to providing smooth, high pressure control, balanced plugs allow use of small, light, cost effective actuators. Class IV or V shutoff can be provided.

Trim		Maximum Service				Plug	
Туре	Trim	Temp.	Plug	Seat Ring	Stem	Seal	Shutoff
Standard Balanced	410 STD	800°F/427°C	SS 410 Hardened	SS 410 Hardened	A479 TY316	C300 spring loaded seal 572°F/300°C - Flex Graph. 800°F/427°C	V or IV
	316 STD	800°F/427°C	A351 CF8M	A351 CF8M	A479 TY316	C300 spring loaded seal 572°F/300°C - Flex Graph. 800°F/427°C	V or IV
	316 Errosive	800°F/427°C	A351 CF8M Stellited	A351 CF8M Stellited	A479 TY316	C300 spring loaded seal 572°F/300°C - Flex Graph. 800°F/427°C	V or IV
High Temp	CA6NM HI-TEMP	1000°F/538°C	ASTM A487 CA6NM (Nitrided)	ASTM A487 CA6NM	ASTM A638 GR 660/Inconel X750	Flex Graph.	IV

TRIM MATERIAL COMBINATIONS:



Balanced plug design eliminates large stem forces allowing the use of small, responsive, cost-effective actuators. Provides smooth throttling control even at pressures to 1000 psi. Our C300 spring loaded seal utilizes a special alloy and inconel spring to provide ANSI class IV or V shutoff to temperatures of 572°F (300°C).



HIGH-TEMP BALANCED PLUG

Balanced plug with high-temp carbon seal rings provides ANSI Class IV shutoff at temperatures up to 1000°F (538°C).

D-SERIES SPECIFICATIONS

BODY ASSEMBLY:

Style: Single seated, top entry, bolted bonnet, globe style body (optional: angle-style), cage-guided balanced plug

SIZE, RATINGS & END CONNECTIONS:

2" thru 8", Class 150, 300, 600, 900, 1500 RF, RTJ, BWE 10" thru 16" Class 150, 300, 600, RF, BWE, RTJ

BODY/BONNET MATERIALS:

Carbon Steel, A216 Gr WCC, -20 to 800°F (-29°C to 427°C) Low-Temp Carbon Steel A352 Gr. LCC, -50 to 800°F (-46°C to 427°C) 316 Stainless Steel, A351 Gr CF8M, -50 to 1000°F (-46°C to 538°C) Chrome-Moly Steel A217 Gr WC9 -20 to 1000°F (-29°C to 538°C)

BODY/BONNET BOLTING:

Standard, -20 to 800°F (-28 to 427°C) ASTM A-193 GR B7 Studs ASTM A-194 GR 2H Nuts High Temp, 800-1000°F (427 to 538°C) ASTM A-193 GR B16 Studs ASTM A-194 GR 4 or 7 Nuts

STEM PACKING:

Braided PTFE with Kevlar filaments Temp. -20.2°F to 446°F (-29°C to 230°C) Graphite - 2 Anti-Extrusion Ring Graphoil Temp. -20.2°F to 1050.8°F (-29°C to 566°C)

PACKING STUDS, NUTS & FOLLOWER:

300 Series Stainless Steel

GASKETS:

Body/Bonnet and Seat Ring/Body: For up to 6" sizes: Spiral Wound 316L/Graphite 1000°F (+566°C) Max. Above 6" sizes: Spiral Wound 316L/Graphite 449.6°F (232°C) Max. Flexible Graphite, 1000°F (538°C) Max.

TRIM SIZES:

Full Port, 80%, 60%, and 40% Reduced Port. Custom Cv: contact Application Engineering

PLUG (PISTON) SEAL MATERIALS:

C300 spring loaded seal with Inconel Spring -Up to 572°F (300°C). Class IV or V Double Carbon-Graphite seal rings - Up to 1000°F (538C). Class IV

FLOW CHARACTERISTICS:

Equal Percentage, Linear

SHUTOFF CLASS (FCI / 70-2):

Standard trim, -20 to 572°F (-18 to 300°C) = Class V to 800°F (427°C) - Class IV High-temp trim, To 1000°F(538°C), Class IV

ACTUATORS:

Standard: Multi-Spring and Diaphragm Optional: Piston, Double Acting/Spring Return Hydraulic Electric Electro-Hydraulic

SIZING COEFFICIENTS

CASE	LIQ	GAS		
TYPE	FL	К _С	X _T	
Standard	.8	.65	.7	
Les Cav	.9	.79	N/A	
Les Sonic	N/A	N/A	.65	

D-SERIES SPECIFICATIONS

Valve Size	Rating	Linear Full	=% ^{††} Full	Les Sonic I	Les Sonic II	Les Cav I	Les Cav II
2(50)	150-1500	24	68	60	33	60	24
3(80)	150-1500	84	140	124	105	124	84
4(100)	150-1500	113	216	192	143	192	113
6(150)	150-1500	200	400	340	209	340	200
8(200)	150-600	336	756	672	330	672	336
8(200)	900-1500	302	680	604	297	604	302
10(250)	150-600	452	1100	816	528	816	452
12(300)	150-600	672	1440	924	798	924	672
16(400)	150-600	1047	2300	1785	1012	1785	1047

D-SERIES CV TABLE

[†]Trim for Les Sonic II

⁺⁺.8, .6, .4 factors available

MATERIAL SPECIFICATIONS

(Other Options - See Page 6)

"D" SERIES Material Specification - Standard, Balanced, Normal Temp

Item	Description	Material	Material Specification
1	Body/Bonnet	Carbon Steel	ASTM A216 GR WCC
2	Valve Plug	Stainless Steel	ASTM A487 GR CA 15 W/PTFE ${f C}$ 300 spring loaded seal
3	Valve Stem	Stainless Steel	ASTM A479 TY 316
4	1/4" NPT, Hex Head, Plug in Bonnet	Carbon Steel	ASTM A105
5	SWG Gasket - Body Bonnet	Graphite / Stainless Steel	GRAPHITE + AISI 316L
6	SWG Gasket - Seat Ring	Graphite / Stainless Steel	GRAPHITE + AISI 316L
7	Stud - Body / Bonnet	Alloy Steel	ASTM A193 GR B7
8	Heavy Hex Nut - Body / Bonnet	Steel	ASTM A194 GR 2H
9	Cage	Stainless Steel	ASTM A351 CF8M
10	Seat Ring	Stainless Steel	ASTM A351 CF8M
11	Packing Ring	PTFE / Stainless Steel	Live Loaded PRFE V-Ring w/304 Stainless Steel Spring
12	Guide Bush in Bonnet	Stainless Steel	ASTM A276 TY 440C
13	Packing Follower	Stainless Steel	ASTM A479 TY 304
14	Packing Flange	Carbon Steel	ASTM A36, Zinc plated, Yellow passivation
15	Stud Packing	Stainless Steel	ASTM A193 GR B8
16	Hex Nut - Packing	Stainless Steel	ASTM A194 GR 8
17	Lock Nut Actuator	Carbon Steel	ASTM A36, Zinc plated, Yellow passivation
18	Plug Pin	Stainless Steel	ASTM A479 TY 316
19	Jam Nut	Stainless Steel	ASTM A194 GR 8
20	Seal Ring	PTFE / Optional Graphite	PTFE + 25% CARBON GRAPHITE + FLUOROLOY/ CARBON-GRAPHITE C300 spring loaded seal

NOTE: Common to all trim modules including Les-Cav/Les -Sonic unless otherwise listed

NITRONIC 60® is a trademark of Armco, Inc.

STELLITE® is a trademark of Stoody Deloro Stellite, Inc.

NACE Material available upon request

 $[\]mathsf{INCONEL}^{\textcircled{B}}$ is a trademark of the Inco Family of Companies

	Class	Body Style	Valve Size	Valve Rating	End	Bonnet Packing	Trim	Cage Type	Rated Cv		or Type	Rev. 6 Actuator Spring		Acces- sories	Comp	liance
	D	Α	1	1	Α	1	Α	Α	1	A	0	Α	С	Ε	С	E
	1	2	З	0	5	6	7	8	9	10	11	12	13	14	15	16
D or Body S A = B = C = D = E = F = G = H = Valve S 1 = 2 = 3 = 2 4 = 2 0 = 1 = C = 0 = 1 = C = 0 = 0 = 0 = 1 = C = 0 = 0 = 0 = 0 = 0 = 0 = 1 = C = 0 = 0 = 0 = 1 = C = 0 = 0 = 0 = 0 = 0 = 0 = 0 = 0	ityle - F Globe - Globe - Globe - Angle - Ansi of - ANSI 00 - ANSI 00 - ANSI 00 - ANSI 00 - BWE 40 - BWE 40 - BWE 40 - BWE 40 - SWE 40 - SWE 40 - SWE 40 - SWE 40 -	Position 2 WCC WC9 CF8M LCC WCC WC9 CF8M LCC Sistion 3 6 = 8" 7 = 1(8 = 12 9 = 16 Position 3 6 = 8" 7 = 10 8 = 12 9 = 16 Position 3 6 = 8" 7 = 10 8 = 12 9 = 16 Position 3 6 = 8" 7 = 10 8 = 12 9 = 16 Position 3 6 = 8" 7 = 10 8 = 12 9 = 16 Position 3 6 = 8" 7 = 10 8 = 12 9 = 16 Position 3 6 = 8" 7 = 10 8 = 12 9 = 16 Position 3 6 = 8" 7 = 10 8 = 12 9 = 16 Position 3 6 = 8" 7 = 10 8 = 12 9 = 16 Position 3 6 = 8" 7 = 10 8 = 12 9 = 16 Position 3 6 = 8" 7 = 10 8 = 12 9 = 16 Position 3 6 = 8" 7 = 10 8 = 12 9 = 16 Position 3 6 = 8" 7 = 10 8 = 12 9 = 16 Position 3 6 = 8" 7 = 10 8 = 12 9 = 16 Position 3 6 = 8" 7 = 10 8 = 12 9 = 16 Position 3 8 = 12 9 = 16 Position 2 Position 3 Position 4 Position 4	tion 5 attion 5 attion 6 attion 6 attion 6 attion 6 attion 6 attion 6 attion 6 attion 6 attion 5 attion 6 attion 7 attion 6 attion 7	g loade aded s g loade eal ing load	eal d seal ded sea		$ \begin{array}{l} A = S \\ B = S \\ C = LE \\ D = LE \\ E = LE \\ C = LE$	TD - EQ ES-CAV ES-CAV ES-CAV ES-Sonic S-Sonic	(Flow o'% (Flow o'% (Flow o'% (Flow o'% (Flow o'% (Flow c) 1 (flow	over sea over sea under s under s 10 & 1	at) t) eat) seat)		J3 = P75-U J4 = P75-U J5 = P75-C K0 = P75-U K1 = P75-U K2 = P75-U K3 = P75-U K3 = P75-U K4 = P75-E K5 = P75-S L0 = P150 L1 = P150 L2 = P150 L4 = P150 L5 = P150 M1 = P150 M2 = P150 M3 = P150 M4 = P150 M4 = P150 M4 = P150 M4 = P150 M5 = P150 M4 = P150 M5 = P150 M4 = P1200 P2 = P200 P3 = P200 P4 = P200 P4 = P200 P3 = P200 P4 = P200 P3 = P200 P4 = P200 P4 = P200 P3 = P200 P4 = P200 P4 = P200 P5 = P200 P4 = P200 P5 = P200 P4 = P200 P4 = P200 P5 = P200 P4 = P200 P4 = P200 P4 = P200 P5 =	ASR-D ASR-R DA-D-HOD DA-R-HOD DA-R-HOD DASR-D-HO DASR-D-HO DASR-D-HO DASR-R-HO DASR-D- DASR-D DASR-D DASR-D DASR-D- DASR-D- DASR-D-HOI DASR-D-HOI DASR-R- SASR-D- DASR-R- SASR-D- DASR-R- SASR-D- DASR-R- DA-D-HOI DASR-R- SASR-D- DASR-R- DASR-D- DASR-R- SASR-D- DASR-R- SASR-D- DASR-R- SASR-D- DASR-R- SASR-D- DASR-R- SASR-D- DASR-R- SASR-D- DASR-R- SASR-D- DASR-R- SASR-D- DASR-R- SASR-D- DASR-R- SASR-D- DASR-R- SASR-D- SASR-D- DASR-R- SASR-D- S	DD DD DD DD DD DD DD HOD HOD HOD HOD HOD	
	Lot Brand					hether this /N A79104							9 = Access A = 760P (0	ories Dnly)		
				501	LIMIT S	WITCHES,	NO FEED	DBACK, SC	GL/DBL AC	TING, 1/2	" - 4" STK	,	B = 760E(0) C = PS2(0)	nly)		
					LIMIT S	N A79105 WITCHES,	NO FEED	DBACK, SC	GL/DBL AC	TING, 1/2	" - 4" STK		D = 760P + E = 760E + E	ASG-1		
			P	S2 =	ELEC /A	/N A87015 (TEX/FM/C i 1.3" - 5" S	ŚA), NO L					C	F = PS2 + <i>i</i>	- Positio	n 15 &	16
· 1	СС	_		180.1			2 (0 - 100	ncia)					NON CE = CE (ΙE		

LINEAR

D-SERIES APPLICATIONS

Applications

FEEDWATER CONTROL regulates level of water in boiler drum. A 1 - 3 drum design is commonly based on HP, IP & LP applications. Valve receives water flow from pump and supplies water to drum to make up for that used to produce steam.

FEEDWATER RECIRCULATION valve insures that adequate flow is maintained through feedwater pump. The pump manufacturer calculates minimum flow required to prevent risk of premature pump failure due to bearings overheating or excessive thermal expansion of impeller blades.

AUXILIARY STEAM PRESSURE REDUCTION

1) Soot Blowers increase thermal efficiencies. Valve controls steam supplied to header from super heated source. PRV sees high pressure drop, intermittent operation, and rapid load swings.

2) Building Heat, extraction steam control.

3) Pegging, Deaerators use super heated steam to heat and remove air from condensate. Normally closed against high differential pressure.

- **GLAND SEAL STEAM**, valves are used to maintain constant steam pressure in gland to seal air from turbine. Application requires HP steam, throttling a low flow at high DP. Typically these valves operate in a split range mode. One pressure signal either loads or vents the gland.
- ATTEMPERATOR SPRAY, SUPERHEAT, REHEAT Spray Control valve, is used for controlling steam temperature to turbine. The purpose of valve is to maintain a tight temperature band resulting in maximum efficiency.

1) Superheat spray, low DP, turndown, and accuracy are important.

2) Reheat spray, high DP, with Cavitation and seat leakage concerns as the valve operates close to the seat.

D-SERIES - LINEAR VALVE SPECIFICATION FORM

LINEAR

	Project/Job			Data Sheet of					
CIRCOR	Unit/Customer			Spec					
	P.O./LCO File #			Tag					
	ltem			Dwg					
CONTROL VALVE	Contract			Service					
SPEC SHEET	MFR Serial#								
Fluid 🖸 Steam 🗅 Water	□ Gas			Crit Pres PC					
Service Conditions		Max. Flow	Norm. Flow	Min. Flow	Shut-off Pressure				
Flow 🗅 #/hr 🗅 gpm 🗅 so	cfh 🛛								
Inlet Pressure 🗅 psig 🗅 ps	sia 🗅								
Outlet Pressure 🗅 psig 🗅 ps	sia 🛛 💷								
Temperature □ °C □ °F	=								
Max Press/Temperature:	/								
Density/MW/SG//	/								
ViscosityCP									
Vapor Pressure 🗅 psia 🛛 🗋 🔄									
Required C _v	Nois	e (dBA) Allowable	·	·					
	/Sch								
Valve, Body & Bonnet									
Body Size in. 🗳 2	□ 21⁄2 □ 3	4 96 9	I 8 🖬 10	□ 12 □ 16					
ANSI Class 🛛 🖬 150	□ 250 □ 300	600 □ 900 □	1500 🖵 Other_						
Body/Bonnet Material: 🛛 Cast S	teel WCC 📮 Cr MoC9	SS A351 CF8	Μ	🖵 Other					
End Conn. Inlet/Outlet: ם NPT	SWE BWE Sch	n 🗅 Int. I	Flanges 🛛 RTJ	□ Other					
Packing Material:	Laminated Graphite	□ Other							
Trim Size 🗅 100% 🖵 80				sonic I 🛛 Les-sonic I	I 🗳 Other				
Actuator									
Spring Action: 🛛 Air to Open	Air to Close	Last Pos	ition 🖵 Oth	er	D None				
Available Air Supply Pressure:	Max	Min		Other					
Manual Override: Yes No Type *Accessory Classification NEMA 4D, 7D, 9D Other									
Solenoid Q	es 🗅 No	🗅 Туре	Doltag	je	_				
*Positioner	es 🗅 No	🗅 Туре	🗅 Pneu	🗆 E/P 🗳 Digita	al 🛛 Protocal				
*Switch	es 🗅 No	□ Туре	🛛 Voltaç	ge	□ Classification				
Air Set 🔲 Ye	es 🗅 No	🗅 Туре:	🗅 Rang	e:	_Gage 🛛 Y 🗅 N				
Other Accessories	es 🗅 No	🗅 Туре							
Test ANSI/FCI Leakage Class:									

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NOTES: